HOW TO USE SAWGRASS SG500 SUBLIMATION PRINTER

PRODUCTS FOR SUBLIMATION:

Ceramic mug - max. print size 200x80 mm,
heat press temp. 180 C°, time 180 sec.

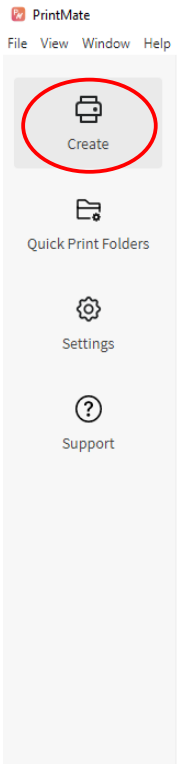
Enamel mug - max. print size 200x60 mm,
heat press temp. 200 C°, time 275 sec.

Mouse pad - actual size 230x190x5 mm,
print size 235x195 mm,
heat press temp. 200 C°, time 40 sec.

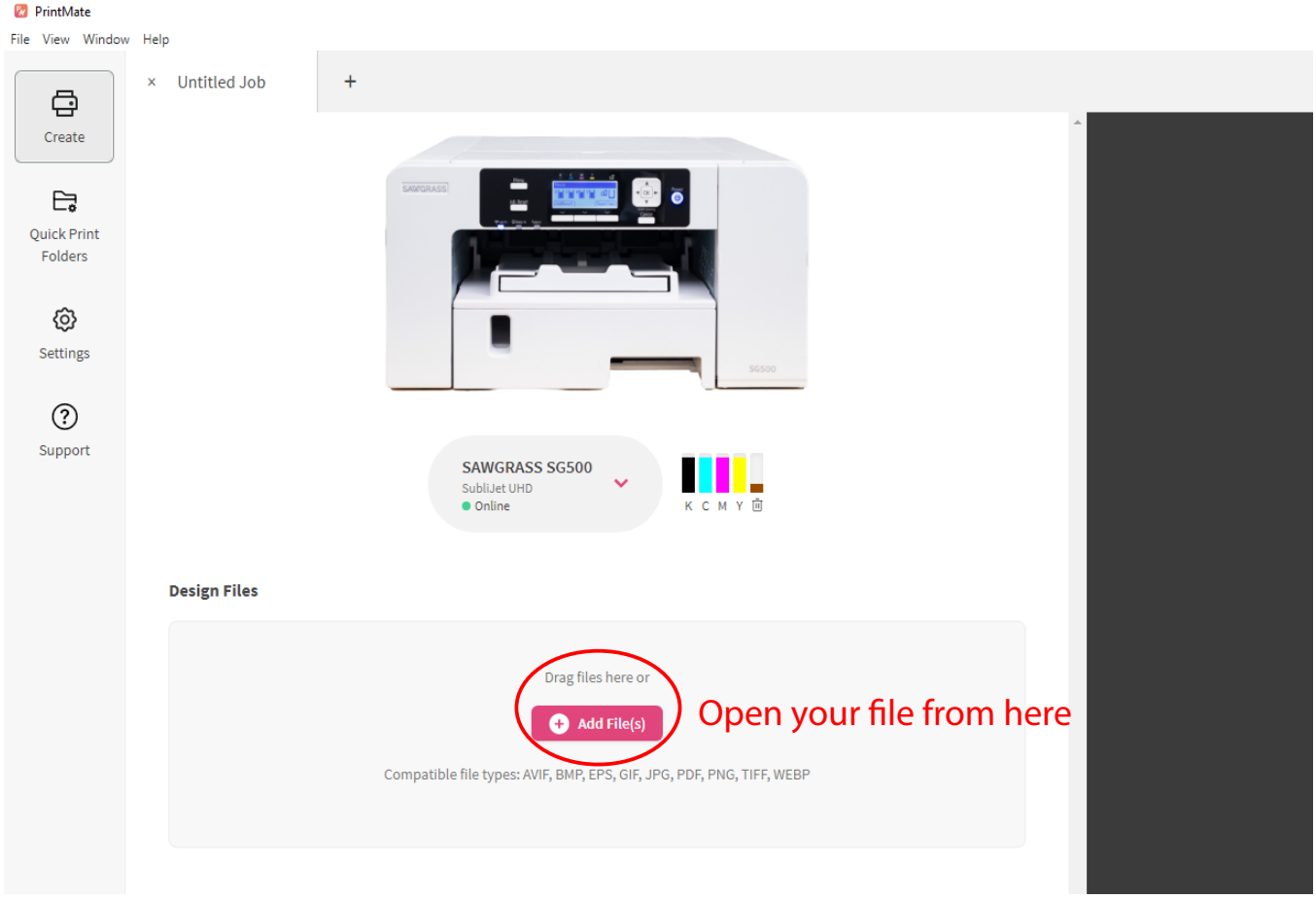
Key chain - actual size 22x125 mm (one side),
print size 27x270 mm (both sides),
heat press temp. 200 C°, time 40 sec.

Use for example Illustrator or Inkscape to prepare your A4 size layout (remember to leave 5 mm margin on the edges) and save it in pdf. -form.

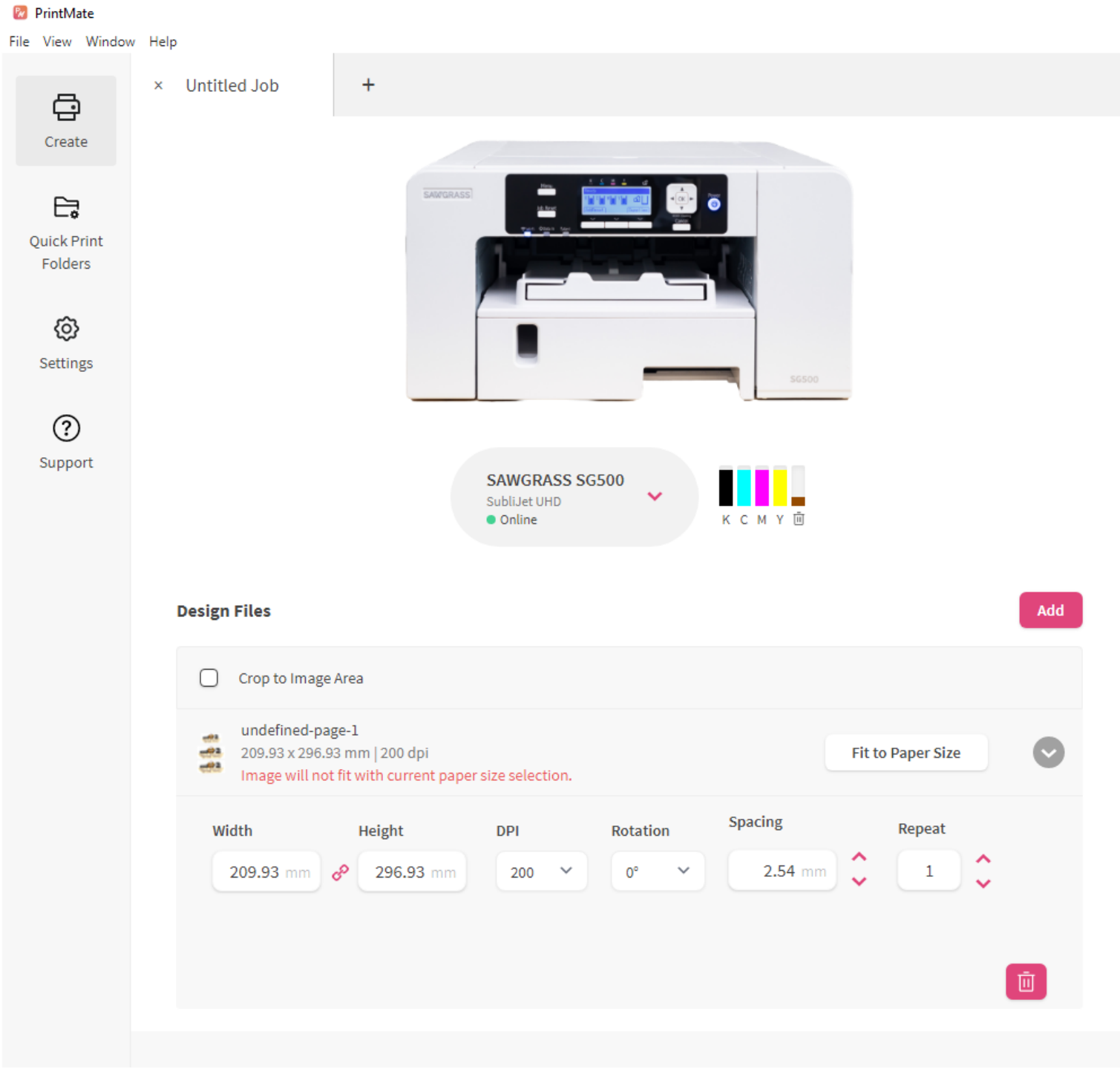
Then open Sawgrass Print Utility and follow these steps.



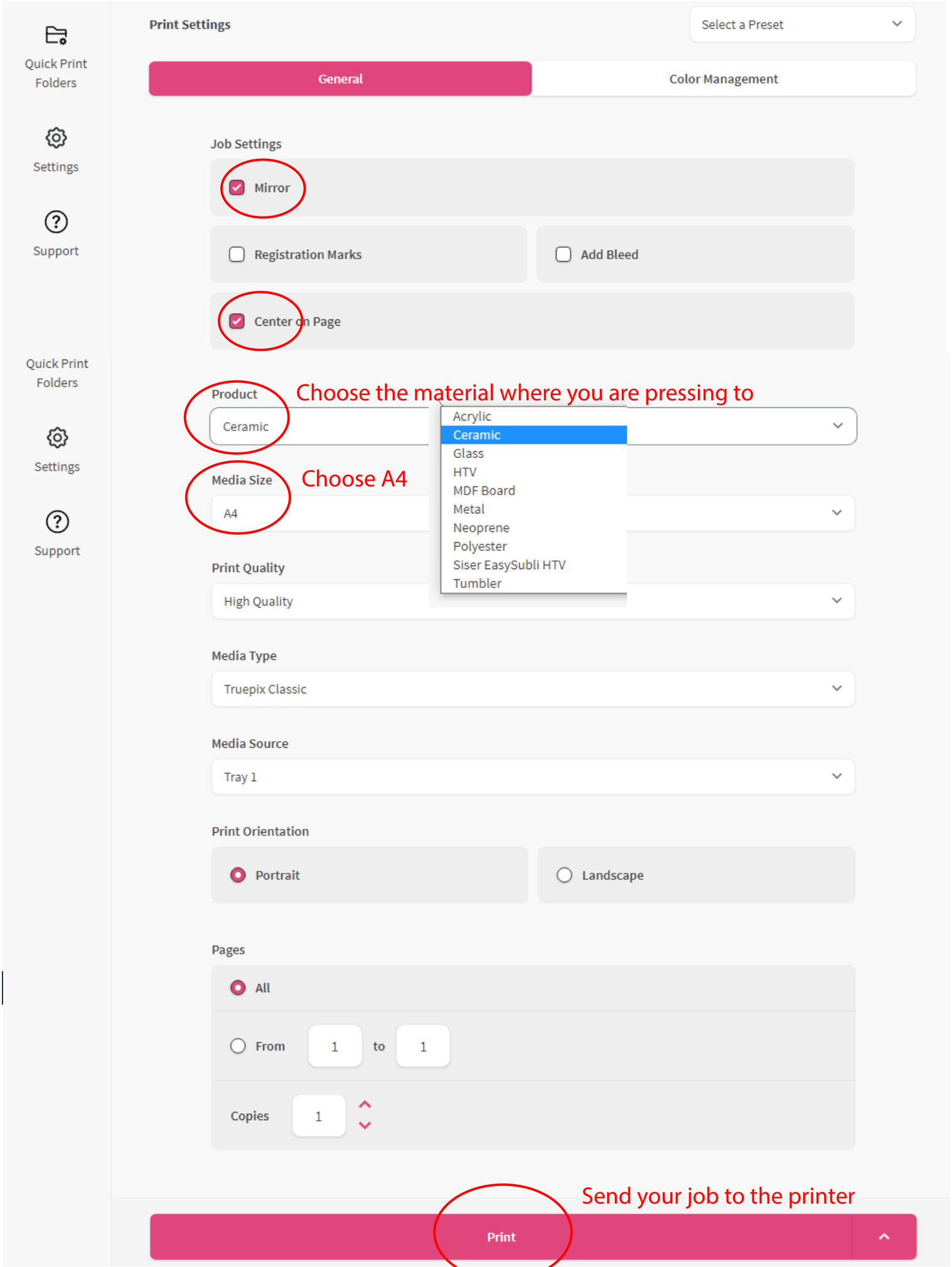
Click here to get started



Open your file from here



Scroll downwards


Quick Print Folders
Settings
Support
Print Settings
Select a Preset
General
Color Management
Job Settings
Mirror
Registration Marks
Add Bleed
Center on Page
Quick Print Folders
Settings
Support
Product
Choose the material where you are pressing to
Ceramic
Acrylic
Ceramic
Glass
HTV
MDF Board
Metal
Neoprene
Polyester
Siser EasySubli HTV
Tumbler
Media Size
Choose A4
A4
Print Quality
High Quality
Media Type
Truepix Classic
Media Source
Tray 1
Print Orientation
Portrait
Landscape
Pages
All
From
1
to
1
Copies
1
Send your job to the printer
Print

Then cut our prints from paper and tape them to the product with the red tape.

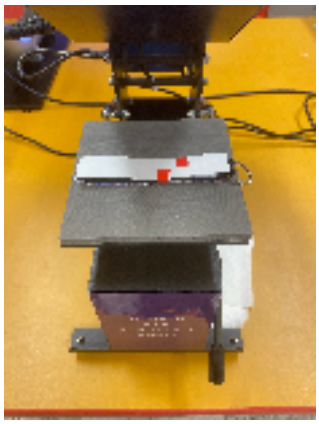
Wait for the press to warm up to the recommended temperature.

Then press your product following these temperatures and times.

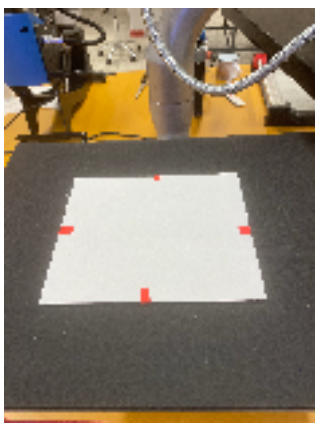
After pressing, be awere that products are really hot.

Ceramic mug - max. size 200x80 mm, heat press temp. 180 C°, time 180 sec.

Enamel mug - max. size 200x60 mm, heat press temp. 200 C°, time 275 sec.
When pressing enamel mug, use another mug to keep pressure even!



Key chain - actual size 22x125 mm (one side), print size 27x270 mm (both sides), heat press temp. 200 C°, time 40 sec.



Mouse pad - actual size 228x189 mm, print size 235x195 mm,
heat press temp. 200 C°, time 40 sec.